



E.ON Energy Research Center

Development of a 4 MW Full-Scale Wind Turbine Test Bench

PEDG 2015, Aachen, Germany

23.06.2015

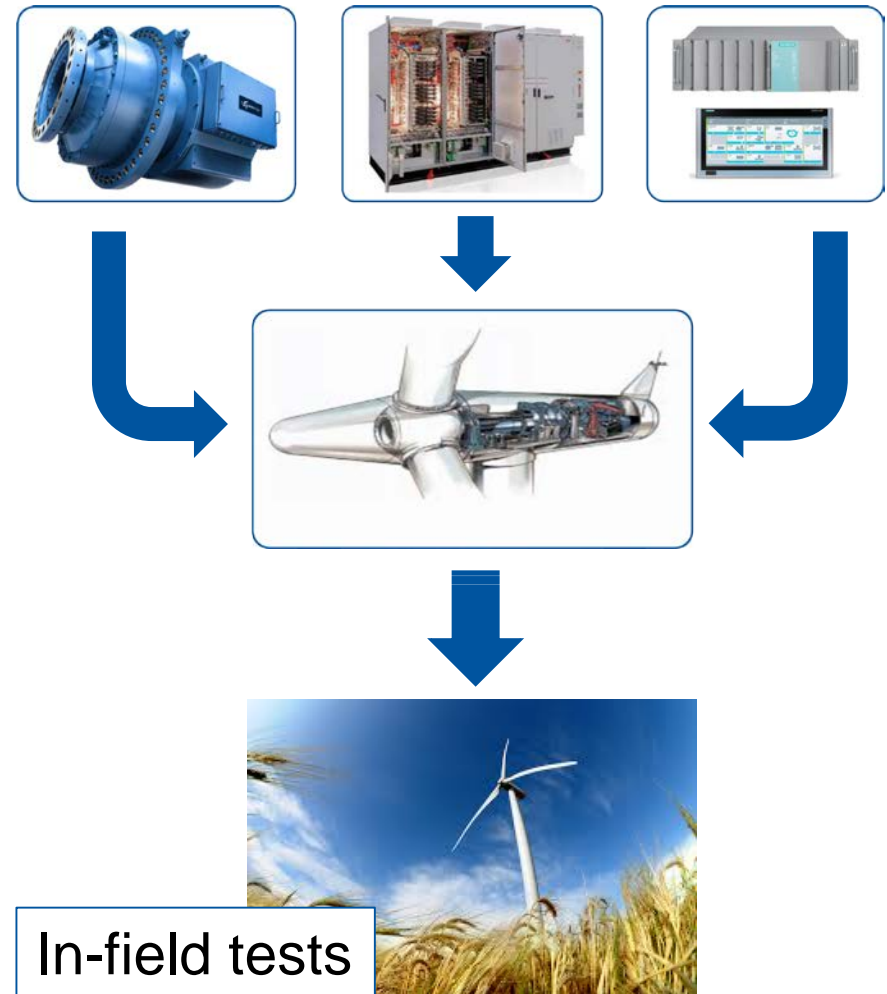
Nurhan Rizqy Averous, M.Sc.

- Background
- Test Bench Concept
- Device Under Test
- Measurement Results
- Summary

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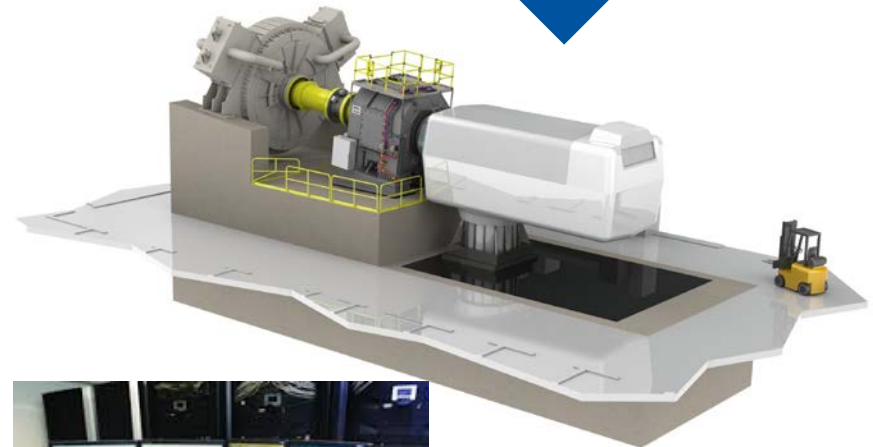
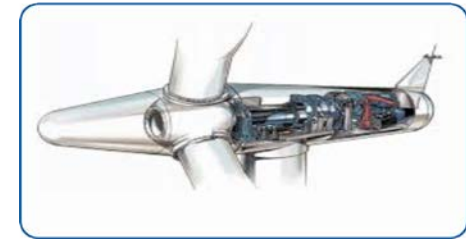
Background

- System level tests to investigate the interactions between components
- Inefficiency shown by the classical in-field validation



Background

- System level tests to investigate the interactions between components
- Inefficiency shown by the classical in-field validation
- A full-scale system test bench offers a potential solution
- Emulation of realistic operation conditions in a laboratory setup



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Test Bench Concept

Device Under Test (DUT)

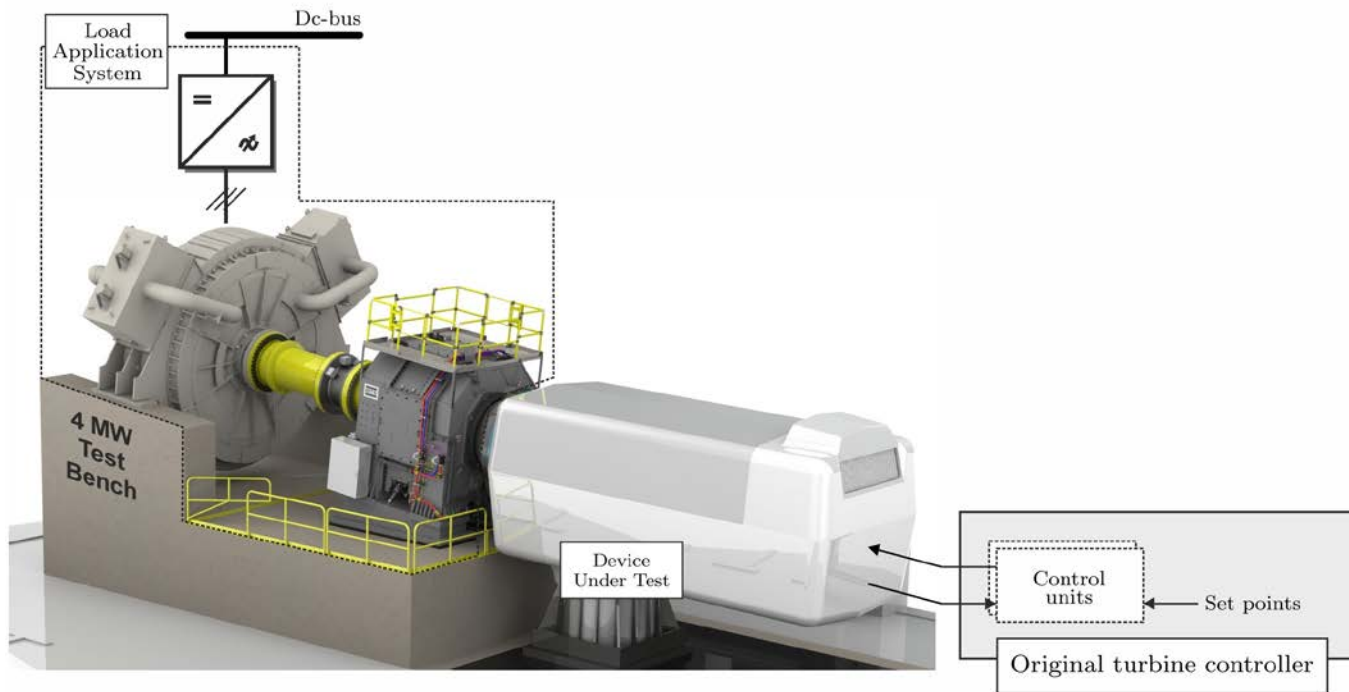
- Nacelle without rotor blades and tower section
- Original turbine controller is included
- Independent on the drive-train concept



Test Bench Concept

Load Application System (LAS)

- Applying the mechanical loads at the rotor flange

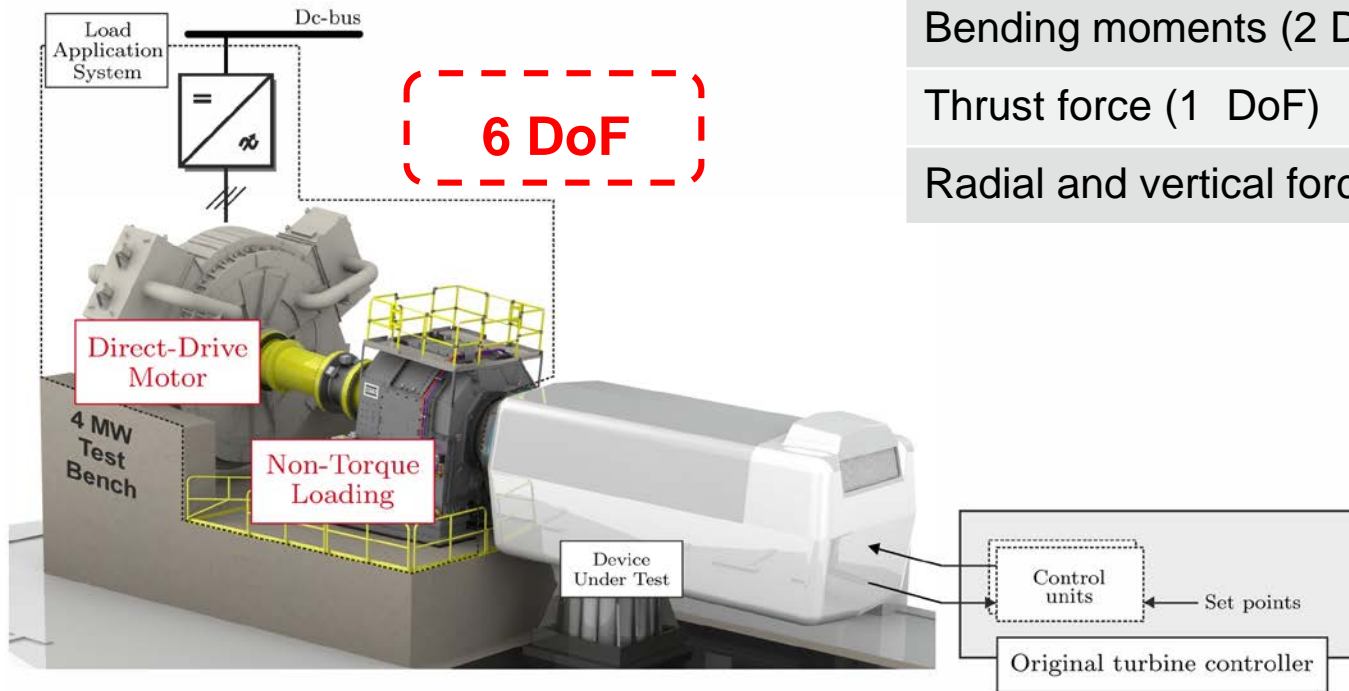


Test Bench Concept

Load Application System (LAS)

- Applying the mechanical loads at the rotor flange

LAS Specification	Value
Shaft speed	14 rpm
Shaft torque (1 DoF)	2.7 MNm
Bending moments (2 DoF)	7.2 MNm
Thrust force (1 DoF)	4 MN
Radial and vertical forces (2 DoF)	3.25 MN

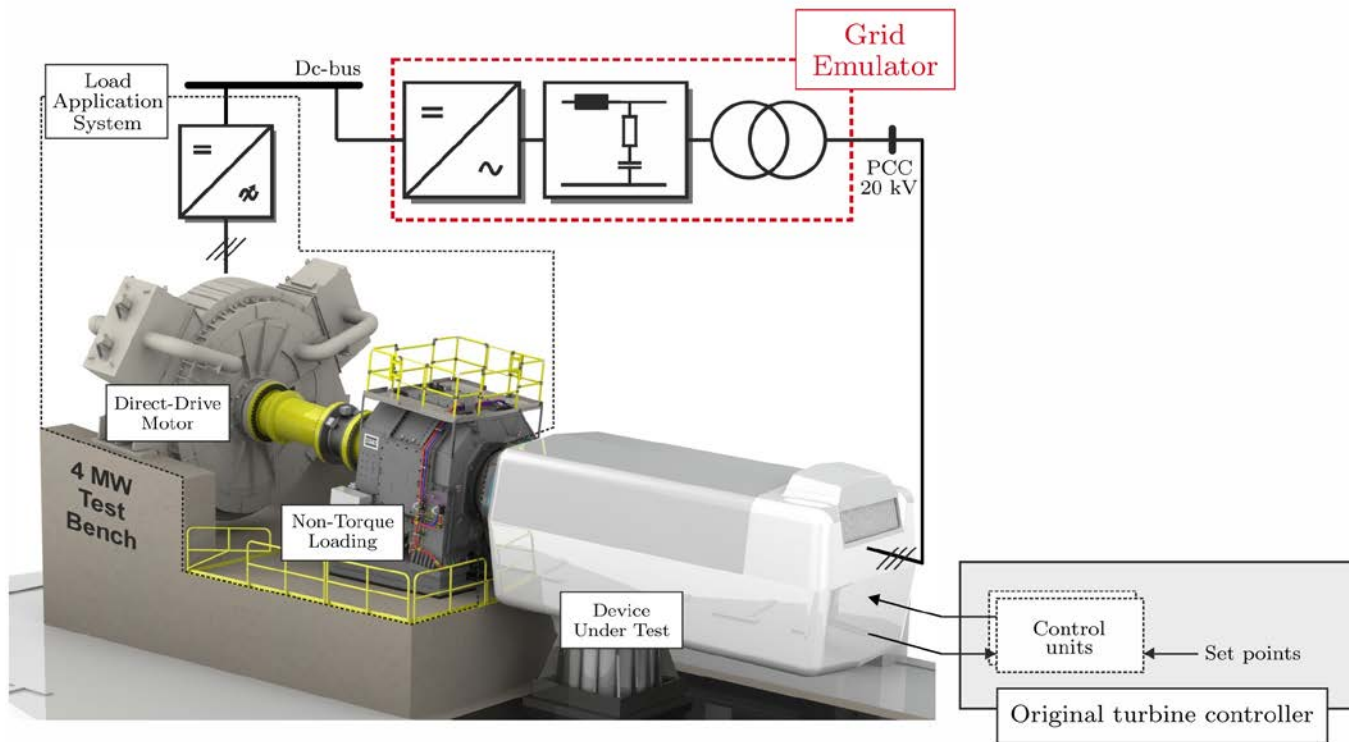


DoF : Degree of Freedom

Test Bench Concept

Grid Emulator

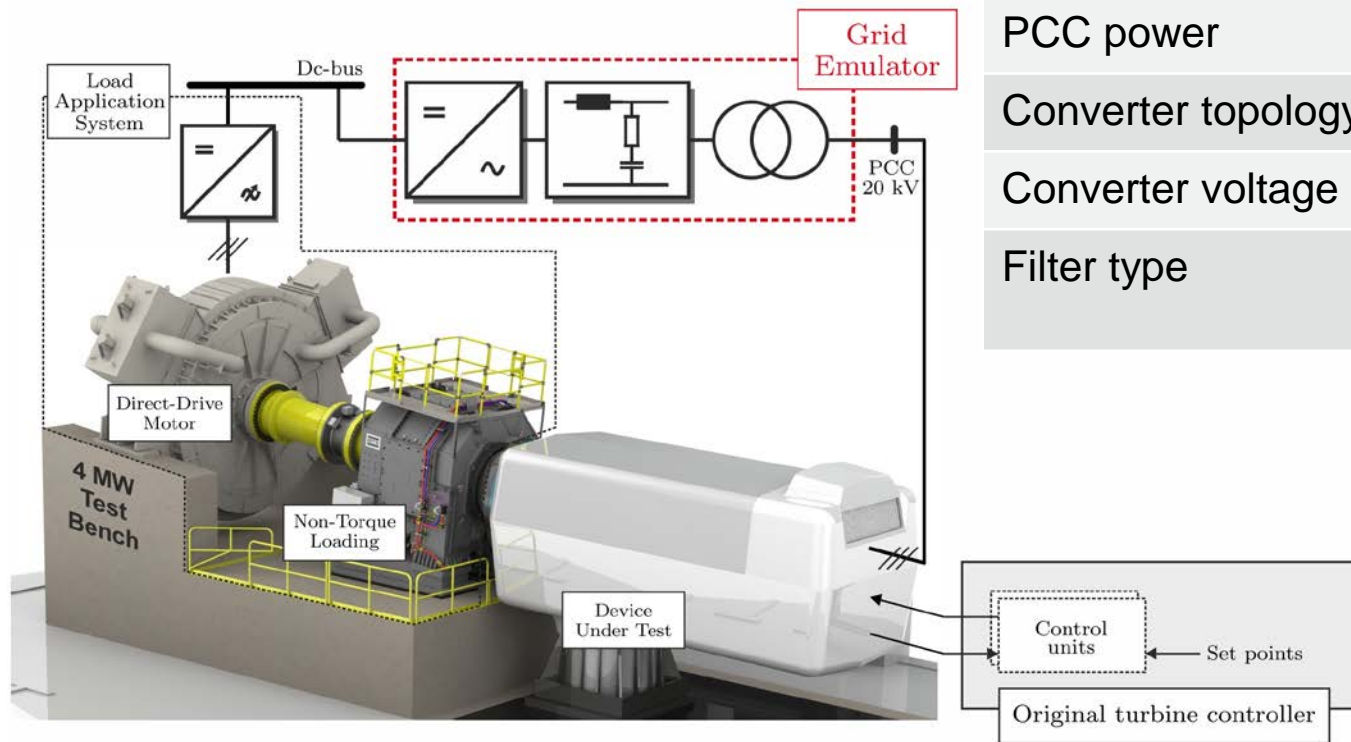
- Artificial electrical grid at the point of common coupling (PCC)



Test Bench Concept

Grid Emulator

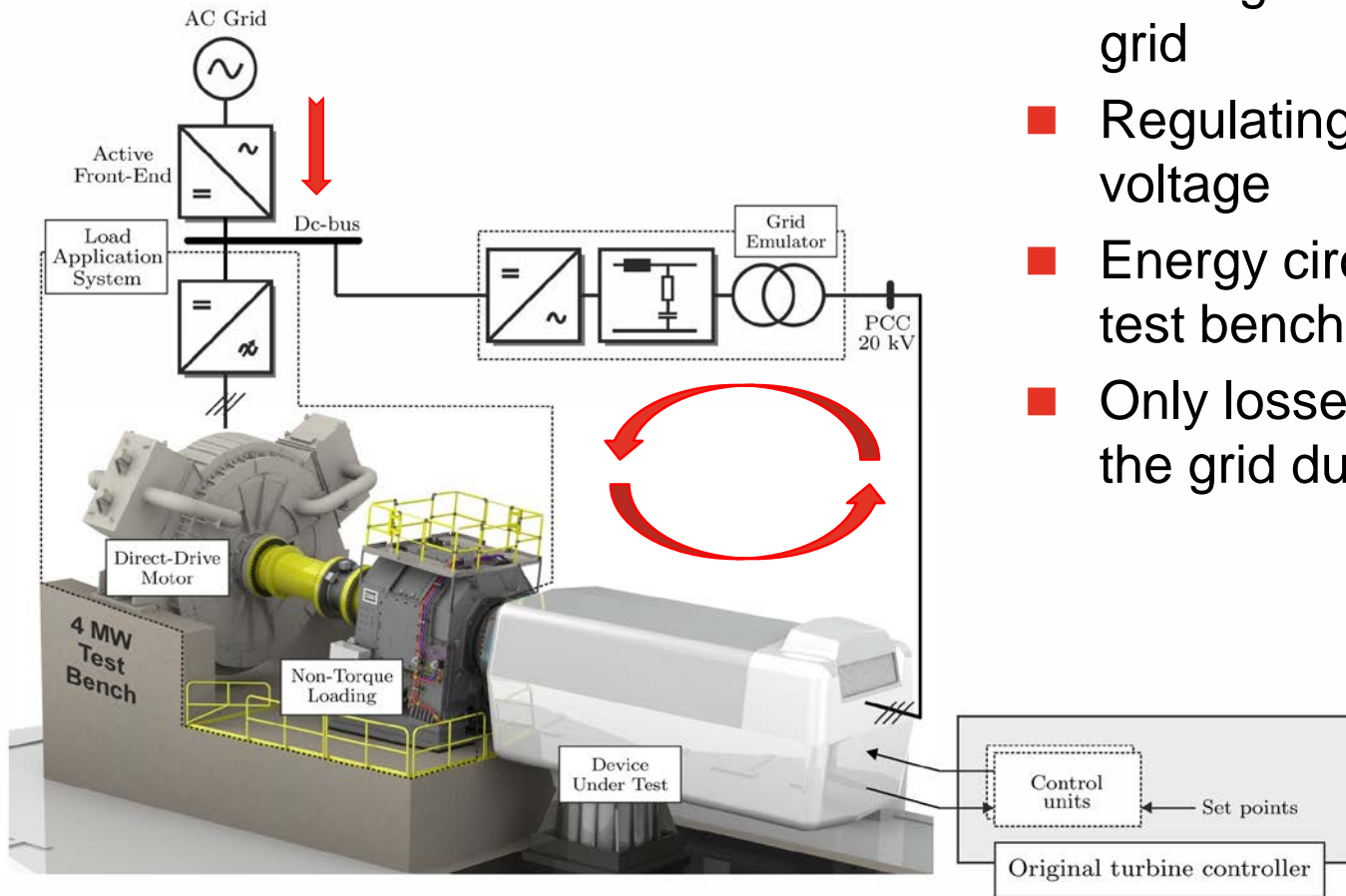
- Artificial electrical grid at the point of common coupling (PCC)



Grid Emulator Specification	Value
PCC voltage	20 kV
PCC power	3.5 MVA
Converter topology	3L-NPC
Converter voltage	3.1 kV
Filter type	LC-Filter with passive damping

Test Bench Concept

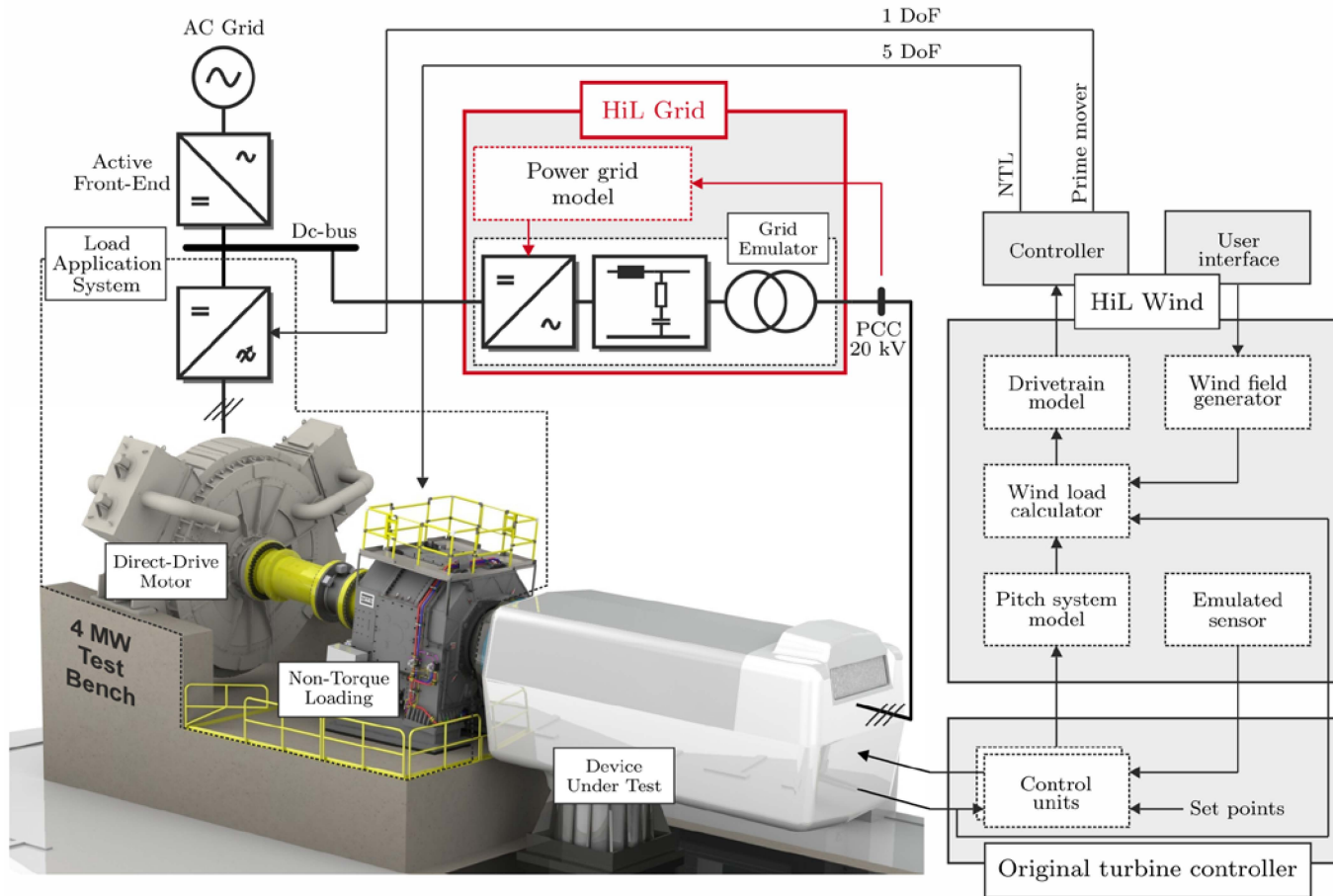
Active Front-End (AFE)



- Linking the dc-bus to an ac-grid
- Regulating the 5 kV dc-bus voltage
- Energy circulates inside the test bench
- Only losses absorbed from the grid during operation

Test Bench Concept

Hardware-in-the-Loop (HiL) Configuration



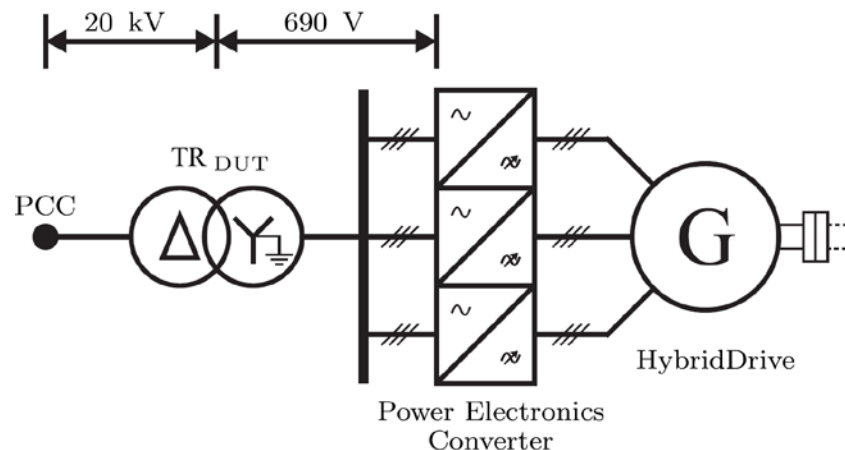
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Device-Under-Test

Current Configuration



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- Combination of gearbox and generator in one housing

Parameter	Specification
Max. input torque	2.55 MNm
Rated speed	431 rpm
El. output power	3.12 MW
Rated voltage	720 V
Generator type	PMSG

- Power electronics converters
 - ≡ Low voltage 2L-VSC
 - ≡ Interleaved switchings

Parameter	Specification
Grid side voltage	690 V
El. output power	3 x 1.12 MVA
Grid code	SDLWindV 2009

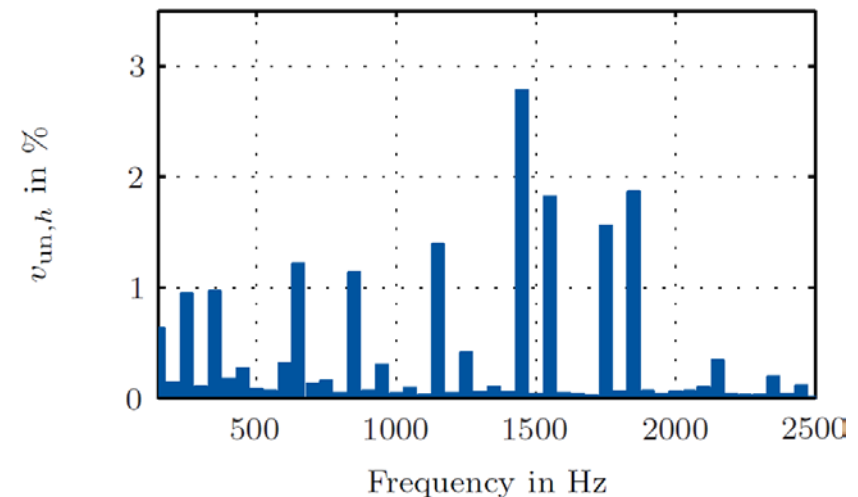
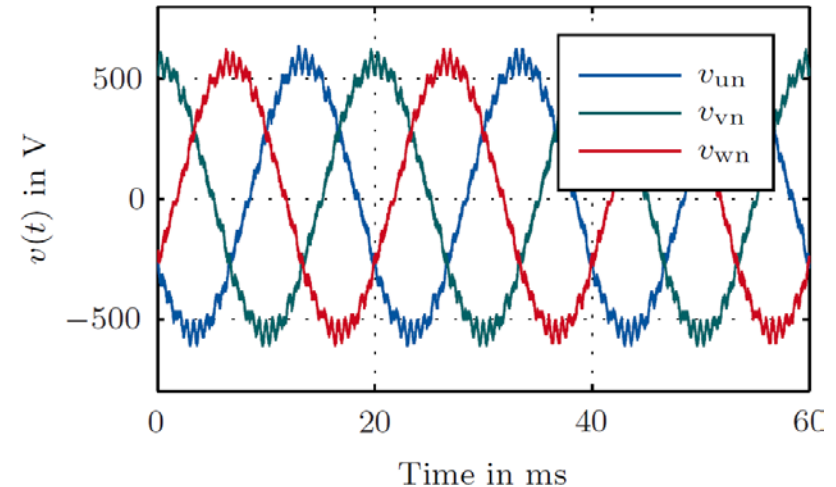
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■ Voltage properties at no-load

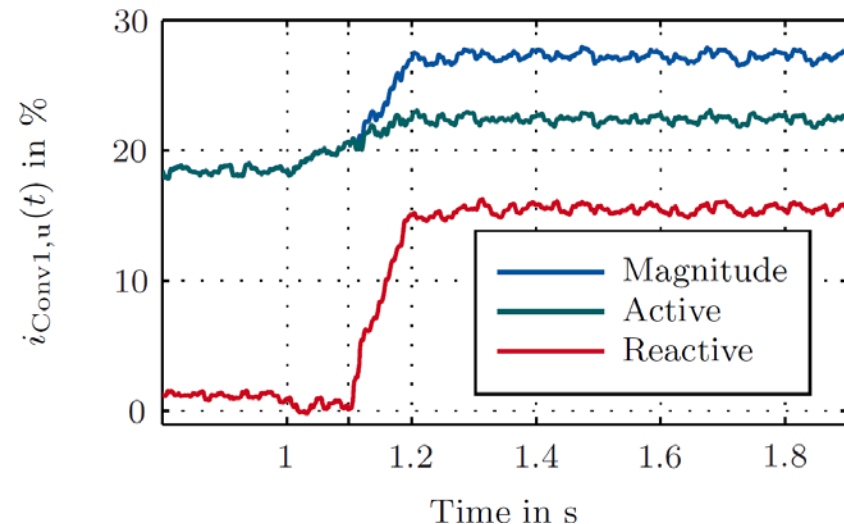
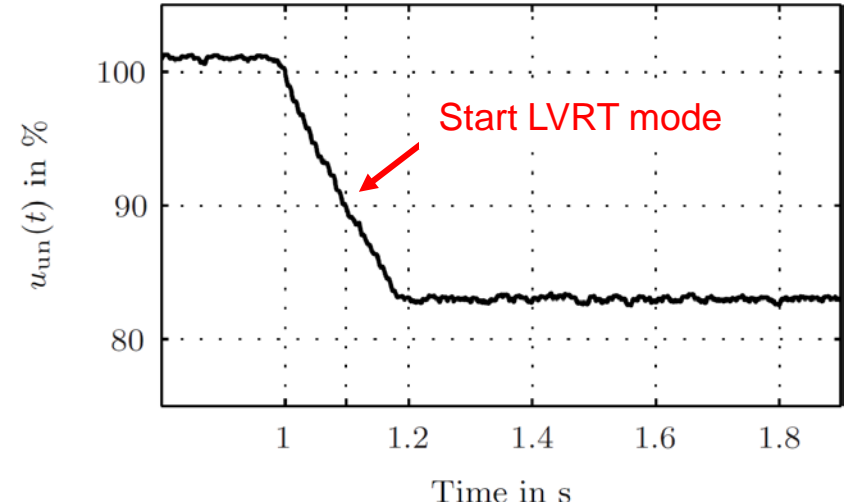
Parameter	Measurement	Reference
RMS Voltage	687.4 V	690 V \pm 10 %
Frequency	49.99 Hz	50 Hz \pm 0.5 Hz
THD	4.92 %	< 5 %
Unbalance factor	0.3 %	< 2 %

Note: Measurement performed on the low voltage side

- Emulated grid satisfies the requirement according to IEC 61400-21
- Synchronization possible

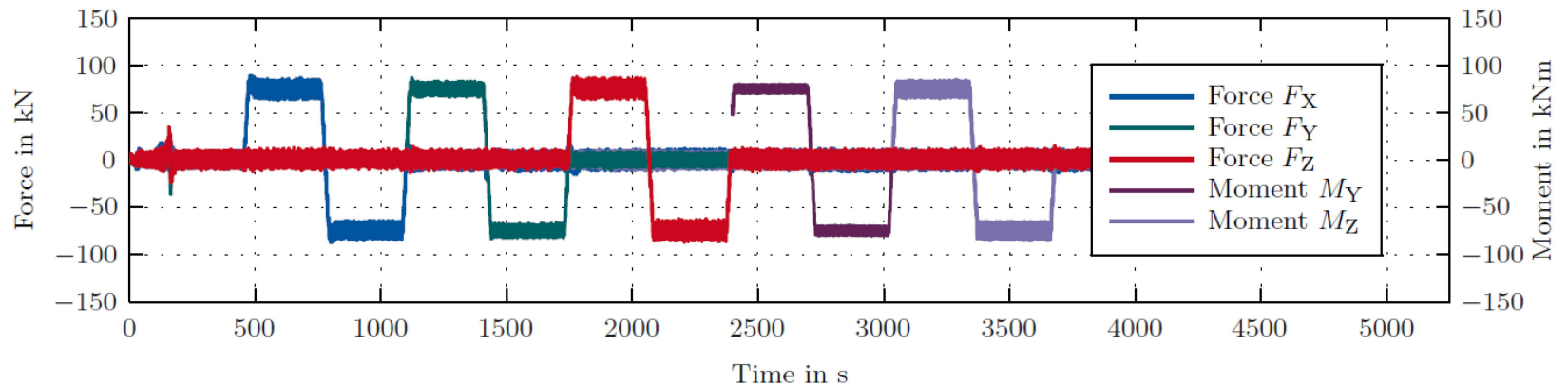
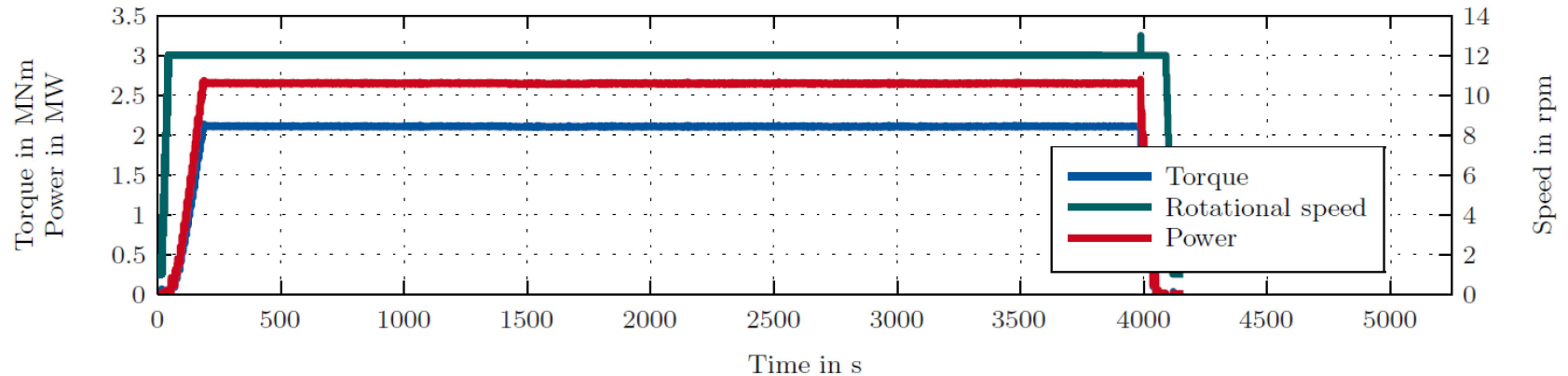


- Possible voltage dips:
 - ≡ Symmetrical
 - ≡ Unsymmetrical without zero sequence component
- Example of an LVRT test with 19% load for each converter
- DUT behavior during grid fault
 - ≡ DUT remains synchronized
 - ≡ Reactive current support
 - ≡ Further active power infeed



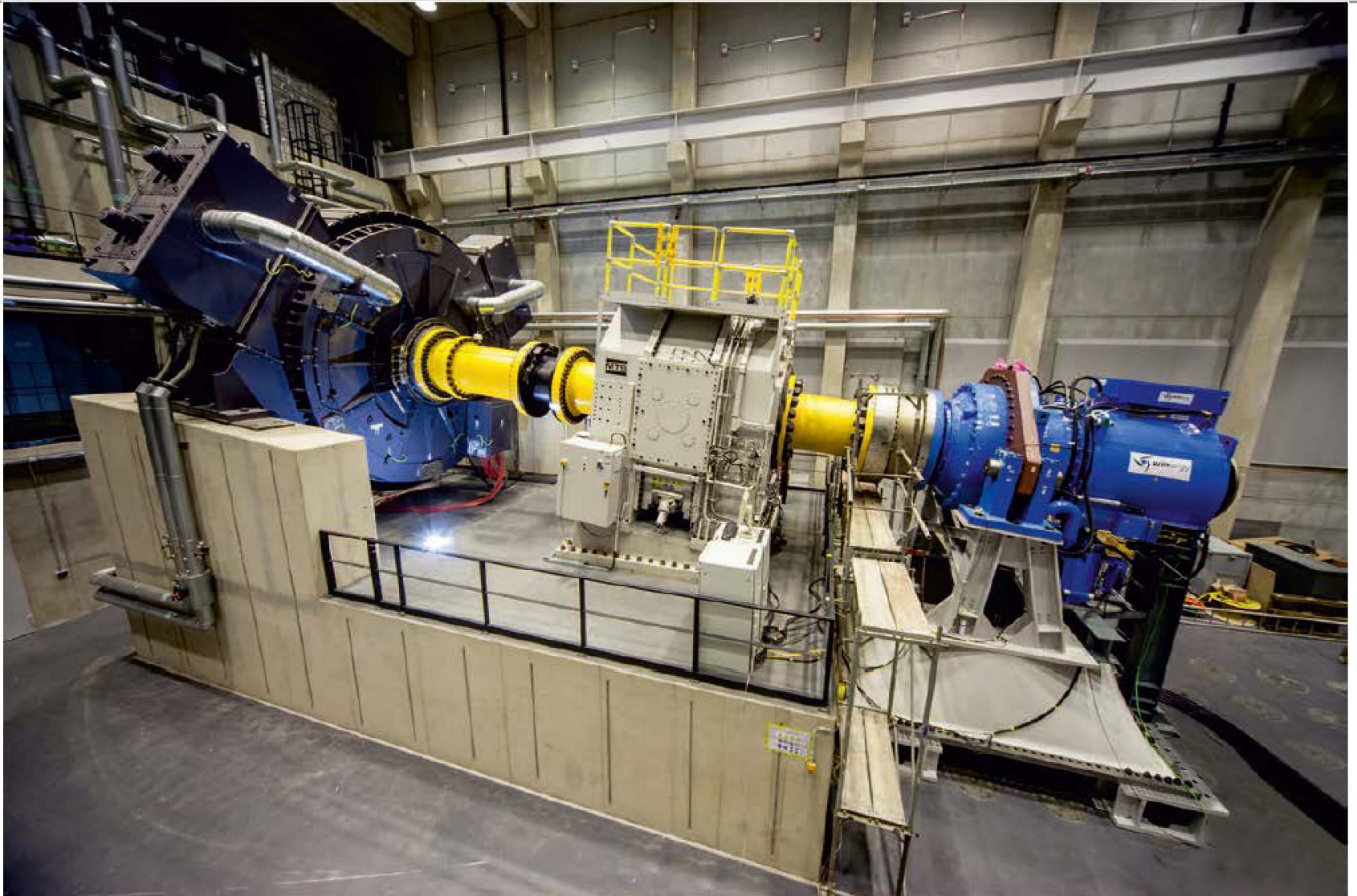
Measurement Results

Application of the 6 DoF Loads



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- A 4 MW full-scale wind turbine test bench has been developed
- Emulator systems are the key enabling components for the reproduction of the realistic loads
- Power electronic converter based grid emulator enables the application of a wide variety of grid conditions
- Load application system with 6 DoF is required to realize realistic stresses to the mechanical components





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Thank you for your attention

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